### Transpower Equipment

## ORDERING SPECIFICATION SHEET FOR Q-TURN WORM GEAR OPERATOR



Customer Name :-					
Quotation Ref. & Date :					
Purchase Order No. & Date:					
Required Valve Torque with Factor of Safety :			NM		
Required Input Torque (If. Required) :			NM		
Gear Operator Model :		Qty	_ Nos.		
(Please mention if Transpower to select, the Model)					
l l	ITION 'A'  (G.B. in Valve closed  SUITABLE FOR ACTUTATOR O	Position)	BORE DETAILS		

#### **Input Shaft Details:**-

- (i) Gear Operators generally supplied with position 'A', which will give clockwise rotation of Input to give clockwise rotation of Output to close the valve.
- (ii) If clockwise rotation of Input to give Anti-clockwise rotation of Output to close the valve, shaft position will be 'B' as shown above.

Type of Operation :- Handwheel Operation			Actuator Operation
Quadrant Bore and Keyway details :-			
(i) Bore: - Ø <u>D</u> <sup>+0.1</sup>	-		
Keyway position – (B/B1/D/D1/C)		(Form Abov	re Drawing)

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Keyway Size : - As per IS:204	8	Any Other (Please specify)		
b <sup>H9</sup>	mm			
s <sup>+0.15</sup>	mm			
( ii ) Any Other Square or Doub	le 'D' also possible.	Please consult factory for possible sizes.		
* Keyway position :- Seen Fron	n Top Of Gear Opera	ator As Shown Drawing (See Page No.1)		
Mounting Base (PCD for Base Mounting):-		MM.		
(i) Gear operator will be provided (ii) For other PCD, please consult l		nting, please consult factory, or refer Data Sheet.		
Painting:- With Epoxy Grey F	Paint.	With Epoxy Balck Paint.		
Without Paint		With Epoxy primer Only.		
<b>Construction Details :-</b>				
(i) Material of Construction (Mo	OC):-1)	Transpower Standard (Please refer catalogue)		
	:- 2)	Any Other. (Please consult Factory)		
(ii) Assembly:	:- 1)	Standard weatherproof Construction (With or Without O-Rings depending on sizes and type of Gear Operators)		
	:- 2)	Water Proof Execution.		
	:- 3)	Water Immersion Proof.		
• Execution 2 above is reco	ommended for outdo ommended for Instal	& 3 above which are available at an Extra cost. or Installation exposed to heay rain water. lation which gets occasional flooding, and Gear		
Customer		Customer Sign Name Designation		